ADVIK Plant : P14		TPM CIRCLE NO :-		ACTIVITY	КК	QM	PM	JH	SHE	ОТРМ	DM	E&T		
		TPM CIRCLE NAME :	Quality	LOSS NO./STEP RESULT AREA		Q	P	P, C	s	M, D	P, C	м	KAIZEN IDEA SHEET	
		DEPT:			С									
CELL :-	A696	CELL NAME :	A696 Cover Machining				M/C STAGE: Machinig					ION:	Inspection	
KAIZEN THEME :		KAIZEN IDEA :												
To provide instrument for easy inspection method.		For checking groove width dia 12.50 +0.11mm dimension gauge to be provided.							BENCHMARK: TARGET: KAIZEN START:					
PROBLEM PRESENT STATUS	ir .	COUNTERMEASURE:							TARGET DATE:					
There is no provision for	checking inner circlip seating diameter	special caliper provided for inspection after machining without cutting of the part.						KAIZEN FINISH:			09.07.20	18		
after machining. Every tir	me inspecter is need to cut the part to								TEAM MEMBERS:					
ensure the dimension dia 12.50 +0.11mm .										Yogesh B.				
WHY-WHY ANALYSIS:		BEFORE			AFTER				Umesh BENEFITS:-			Yathish		
	theck the diameter without cutting		32		OWIG		Q: 255		3.No ne KAIZEN WHAT T Freque HOW TO As per t FREQUE As per r	ntly usage DO: work instru NCY: requireme	the part ANCE of the ga uction	auge		
ROOT CAUSE		RESULTS:			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT							ENT		
Every time part to be cut for dia 12.50 +0.11mm inspection and no gauge or instrument for particular dimension inspection after machining.				$\hat{Q}\hat{Q}$	SR.	. No	7.000	LL/ DUCT	1	TDC	R	ESP.	STATUS	
REGISTRATION NO.:														
DATE:		More time consum	ad for cutting	Easy to check part										
REGISTERED BY:	Mr. Manash KP	More time consum	eu ior cutting	without cutting.			HD S	COPE	INFORMATION IN OTHER P			ER PLAN	п	
MANGERS SIGN:	MANGERS SIGN: Mr. Sanjay Haribhat		, i	After	SR.	No	PI	ant	W	HEN	W	ном	STATUS	
AHPL/QMS/FR/09/E, Re	ev. No.:03, Rev. Date:23.01.2018										-		1	